



Silicon Solar Cells: Recent Advances and Remaining Challenges

Dr David Payne



Contents



1. Introduction – Our MQ PV group
2. Overview of the silicon PV journey so far
3. Recent advances
4. Enduring challenges
5. What comes next?

The MQ PV Group

OUR TEAM

- Over the last few years, multiple PV researchers have joined engineering at MQ
- We work across three main labs on campus which include commercial and custom fabrication and characterisation tools
- We currently run several funded projects across various PV areas, including silicon and thin-film/next-gen approaches



Darren Bagnall



Shujuan Huang



David Payne



**Binesh
Puthen-Veetil**



Mattias Juhl

+ Ngoc Duy Pham, Lin Yuan, Long Hu, Jianghui Zheng



MACQUARIE
University

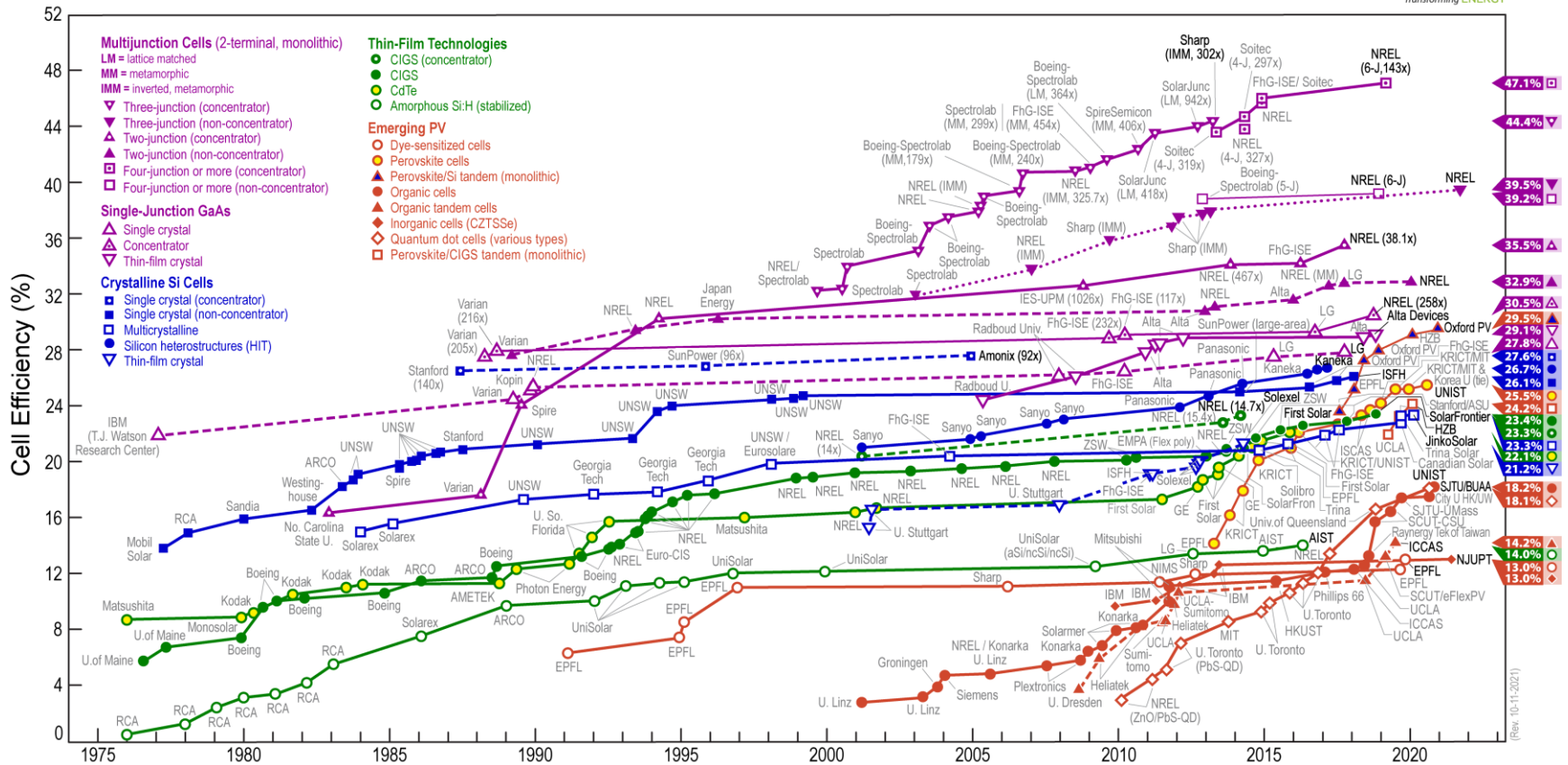
The silicon PV journey so far

Overview of PV



A DIVERSE FIELD

Best Research-Cell Efficiencies



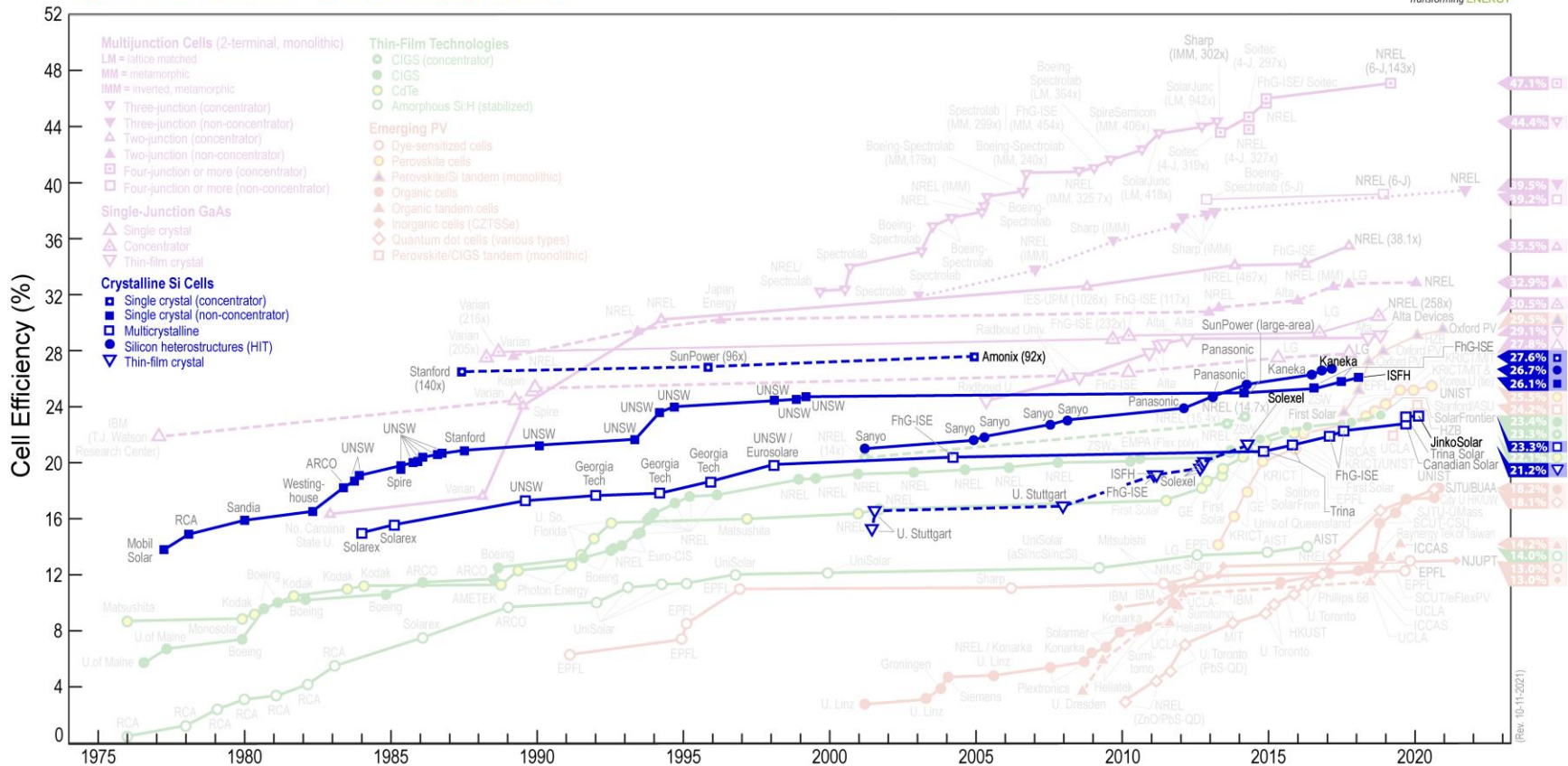
Source: NREL

Overview of PV



A DIVERSE FIELD

Best Research-Cell Efficiencies



Source: NREL

Overview of Silicon PV

CRYSTALLINE AND MULTICRYSTALLINE SILICON

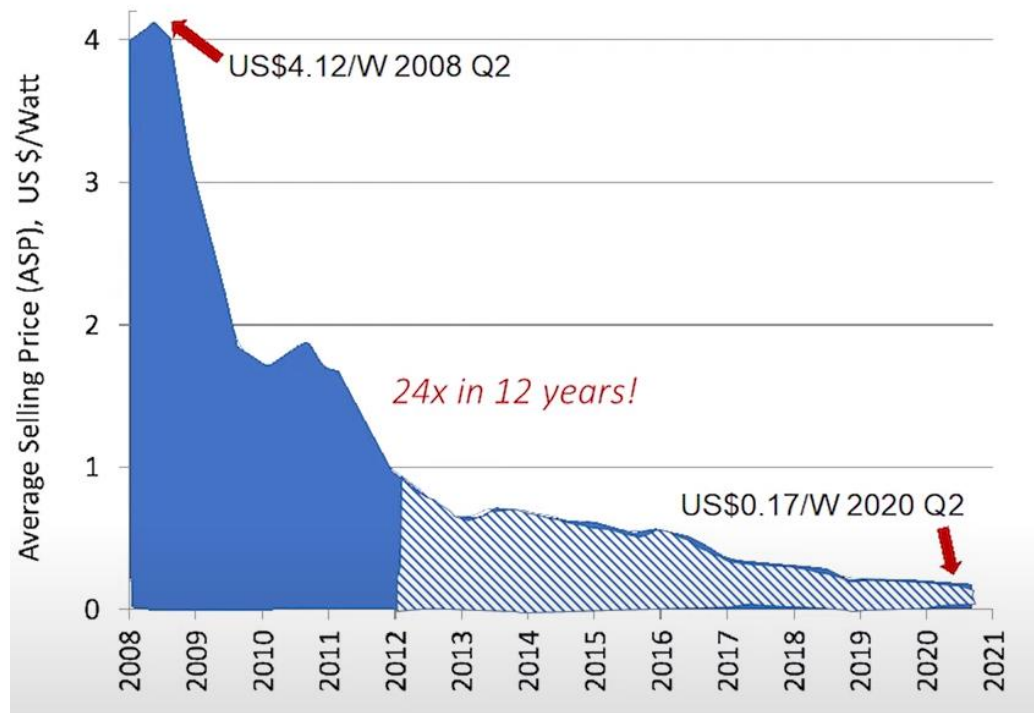
- Silicon solar cells make up >90% of the global PV production
- Various forms of silicon used
 - Monocrystalline, multicrystalline, cast-mono
- Now reaching cell efficiencies of up to 26.7% and module efficiency up to 24.4% (mono) and 20.4% (multi)
- Well-established technology but there is still room for improvement!



Overview of Silicon PV

DECADES OF PROGRESS

- Silicon PV has experienced decades of technological growth and cost reduction
- This has led to dramatic capacity growth

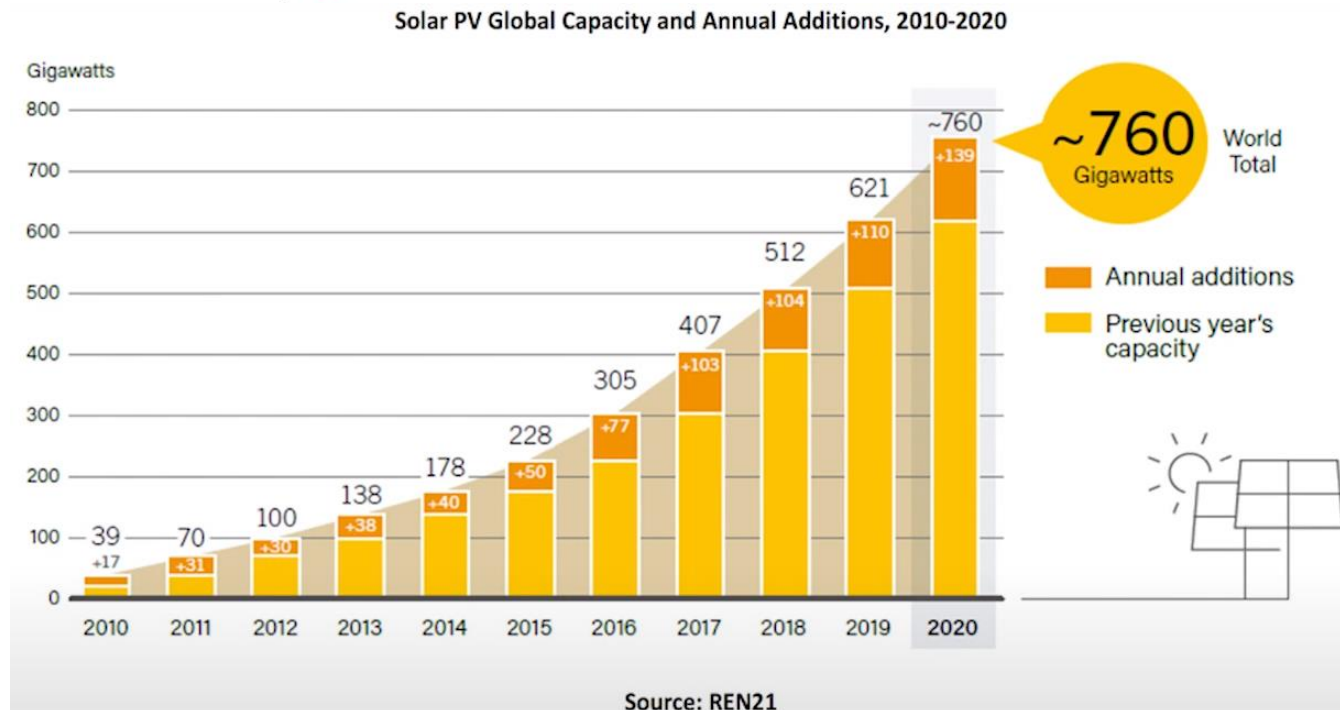


Source: Solar cells take on climate change, M. Green

Overview of Silicon PV

DECADES OF PROGRESS

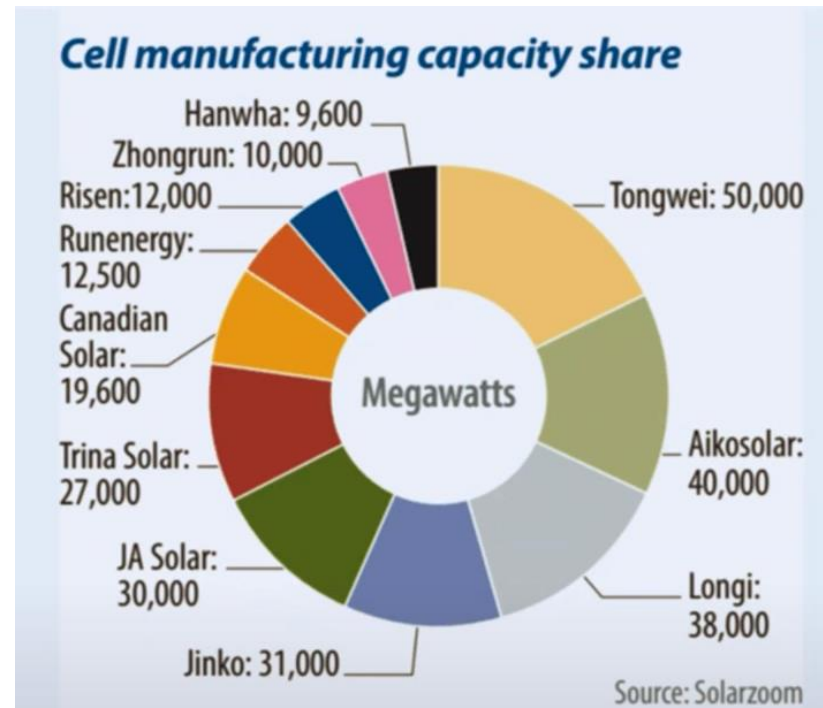
- Silicon PV has experienced decades of technological growth and cost reduction
- This has led to dramatic capacity growth



Overview of Silicon PV

DECADES OF PROGRESS

- Silicon PV has experienced decades of technological growth and cost reduction
- This has led to dramatic capacity growth





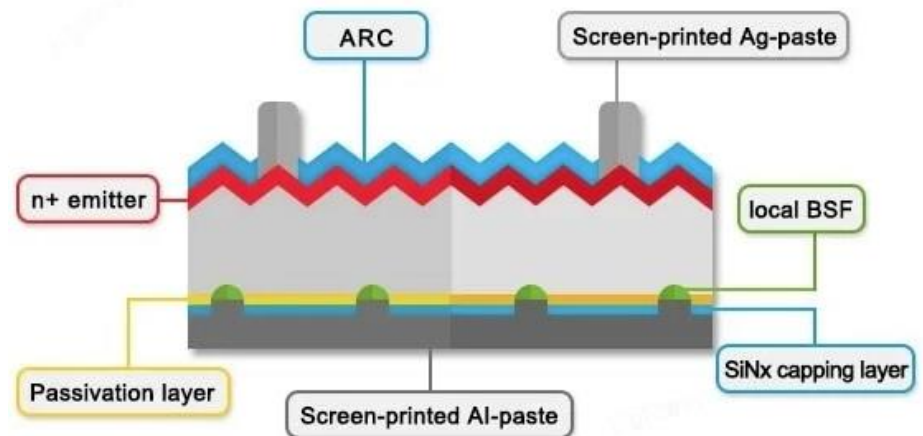
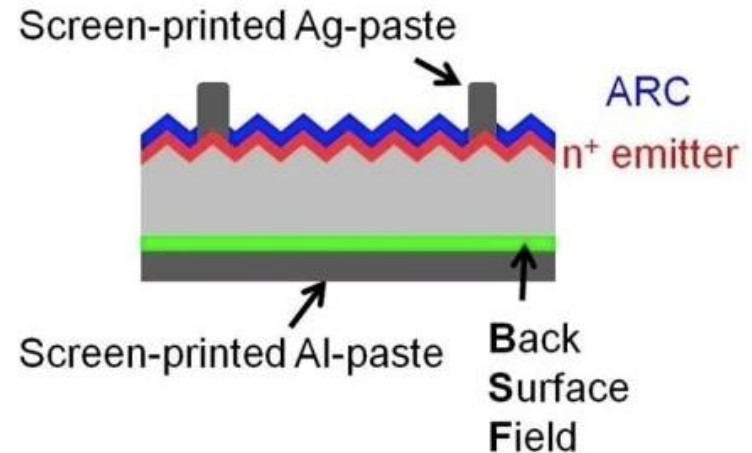
MACQUARIE
University

Recent Advances

Recent Advances

DEVICE STRUCTURE

- For decades the aluminium back-surface field (Al-BSF) structure dominated the industry
- In the last 5 years, passivated emitter and rear cell (PERC) technology has taken over
- The PERC structure adds rear passivation layer with periodic metal contacts, rather than a fully contacted rear
 - Higher efficiencies
 - Bifacial compatible

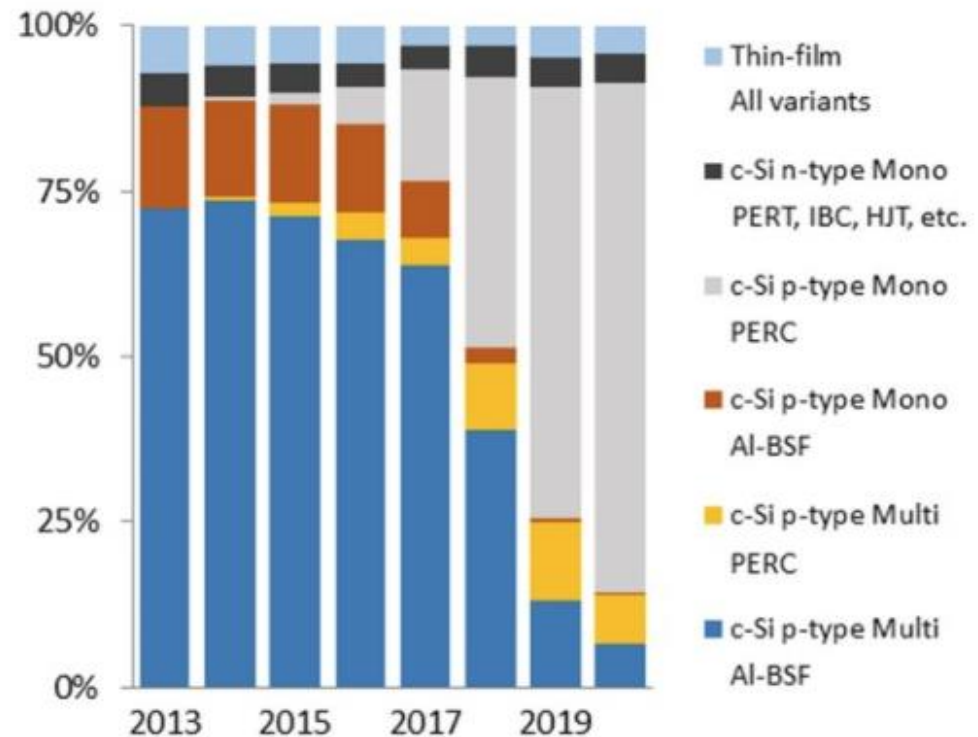


Recent Advances



DEVICE STRUCTURE

- For decades the aluminium back-surface field (Al-BSF) structure dominated the industry
- In the last 5 years, passivated emitter and rear cell (PERC) technology has taken over
- The PERC structure adds rear passivation layer with periodic metal contacts, rather than a fully contacted rear
 - Higher efficiencies
 - Bifacial compatible

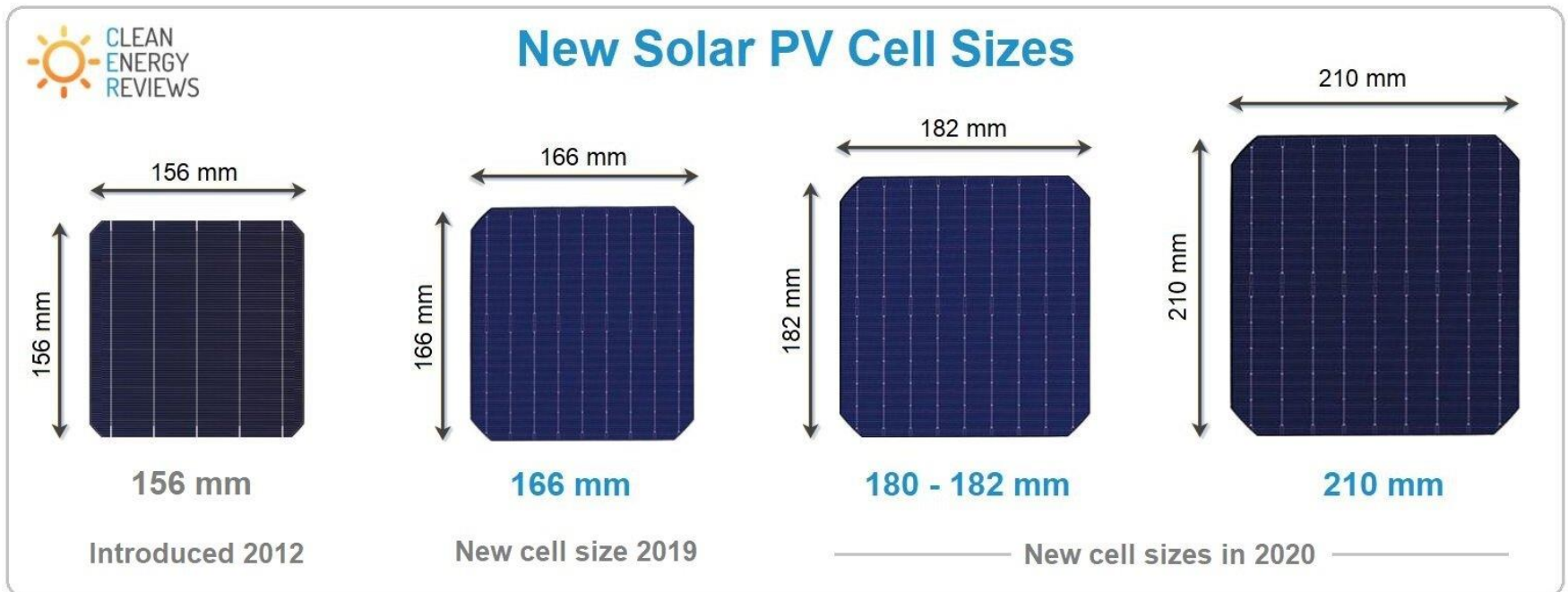


Source: PVTech – PV CellTech 2020

Recent Advances

SILICON WAFERS

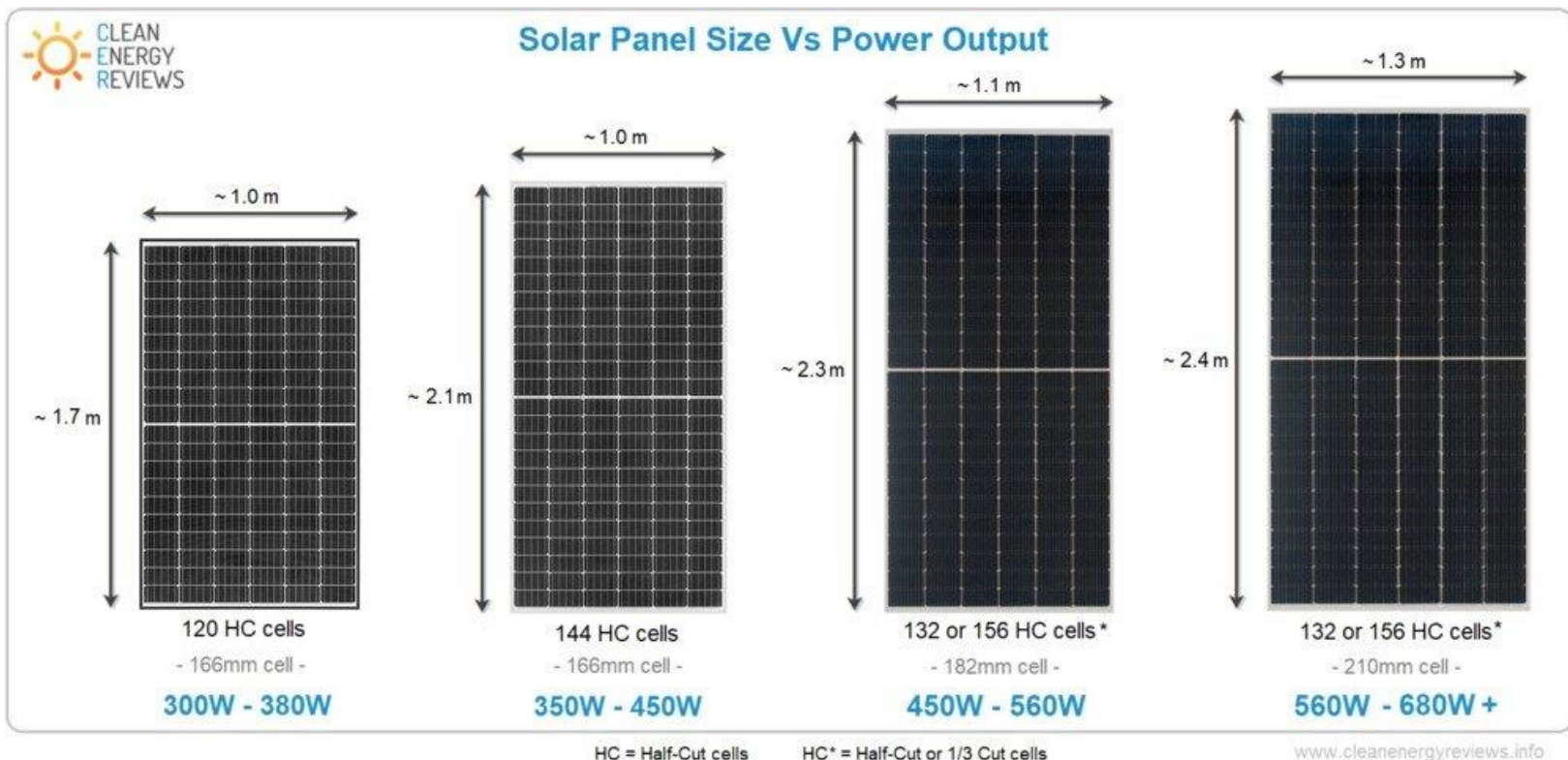
- Silicon wafer fabrication has improved in terms of material quality, waste and size.
 - Improved and more cost-effective ingot production
 - Diamond wire sawing
 - Gallium doping



Recent Advances

MODULES

- Modules are getting bigger and more efficient
 - Thinner contacts (less shading)
 - Higher density of cells
 - Half cells and shingling
 - Increased uptake of bifacial





MACQUARIE
University

Enduring Challenges

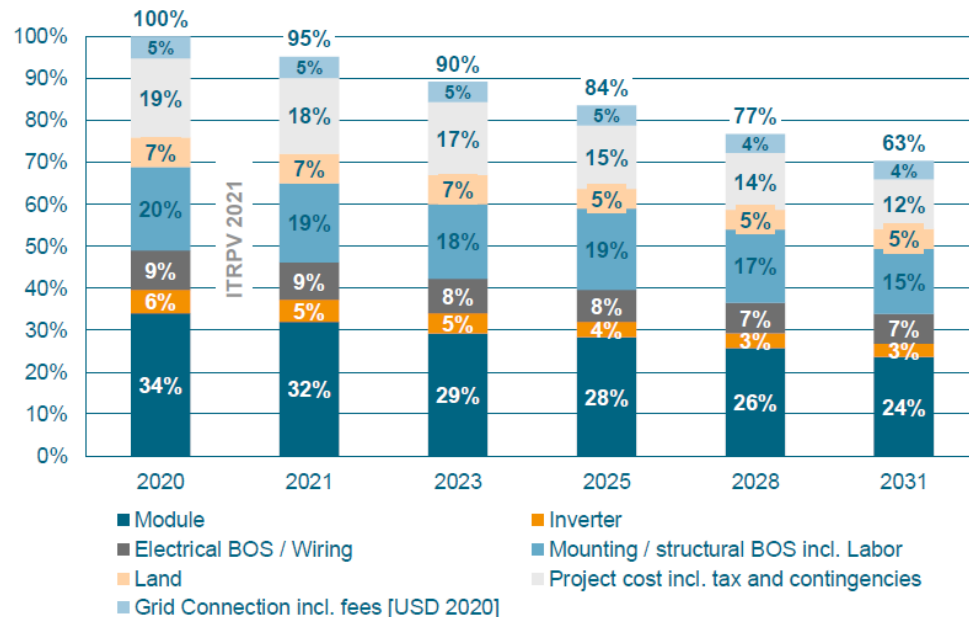
Enduring Challenges

ACCELERATING UPTAKE

- Faster uptake of clean energy sources is needed in order to minimise climate change impacts
- Achieved through further reduction in cost/watt.
 - Increase efficiency
 - Use lower cost materials
 - Reduce the cost of manufacturing
 - Increase manufacturing yield

Cost elements of PV System Worldwide

For Systems > 10 MW



Enduring Challenges

ACCELERATING UPTAKE

- Simultaneously we can increase demand:
 - More aesthetic modules
 - Diversification of products and applications
 - Building integrated PV, Indoor PV etc.



Source: GAF Energy



Source: Mashriq Energy



Source: Tesla

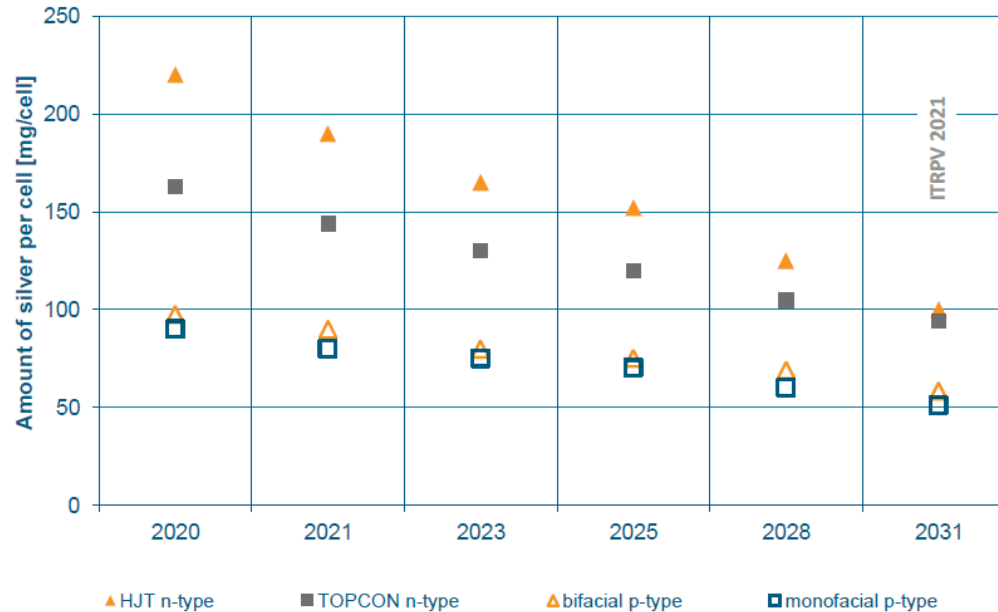
Enduring Challenges

SUSTAINABILITY

- We must consider the full life-cycle of any solar product
- Optimise materials used to avoid harmful waste or depletion of supply
 - Reduce/eliminate usage of silver
 - Eliminate lead usage

Trend for remaining silver for metallization per cell (front + rear side)

(Values for 166.0 x 166.0 mm² cell size)

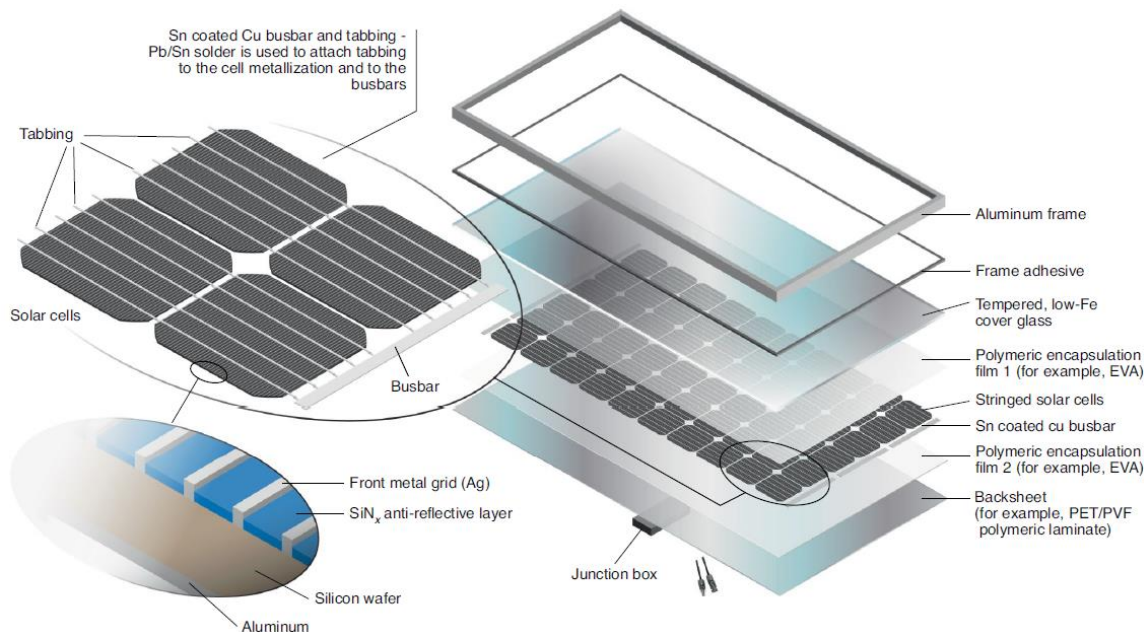


Source: ITRPV 2021

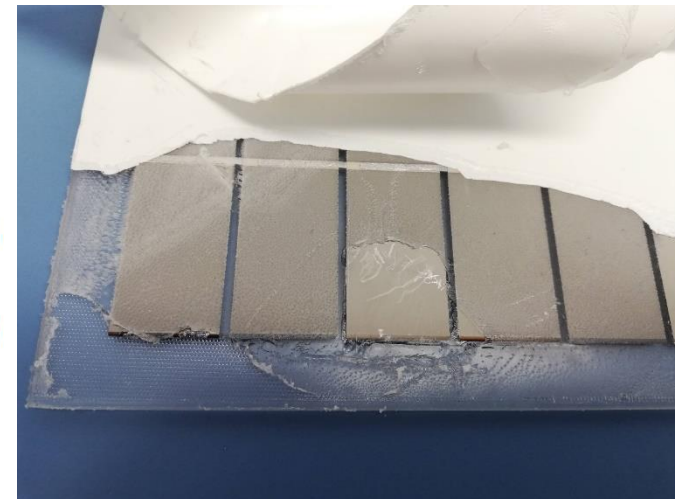
Enduring Challenges

SUSTAINABILITY

- Improve recycling capabilities and policies for a circular economy
- Material separation is a key challenge
 - Currently uses a combination of mechanical, thermal and chemical processes
 - Separation of the encapsulant is particularly inefficient



Our team has a patent in progress here!



Source: <https://doi.org/10.1038/s41560-020-0645-2>



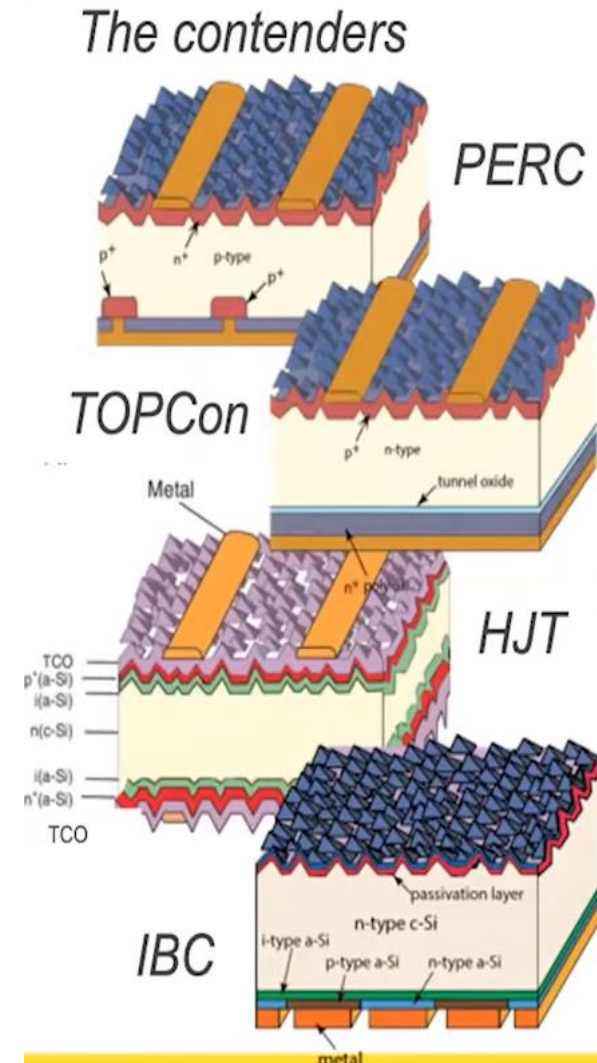
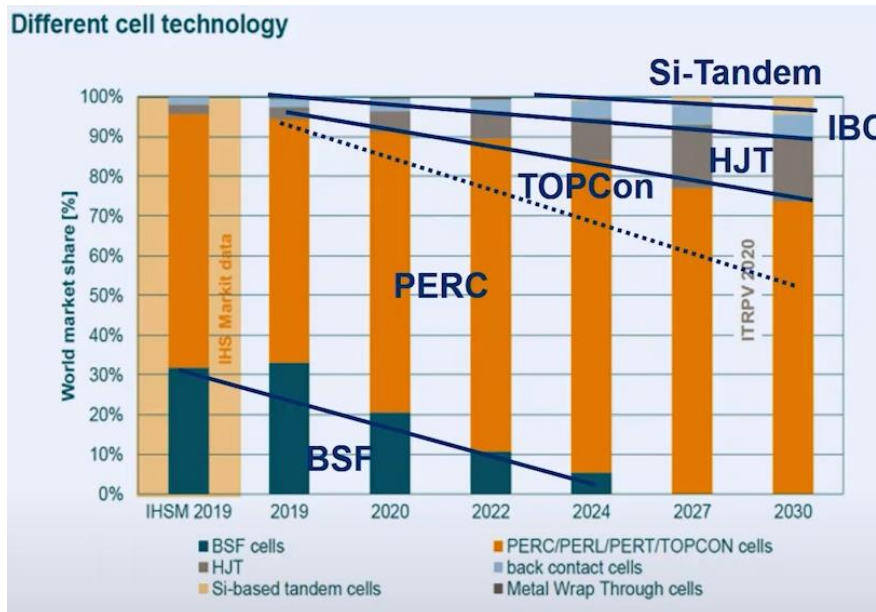
MACQUARIE
University

What's Next?

What's Next

ANTICIPATED DEVELOPMENTS

- In the near future there is competition between emerging technology currently being adopted by industry
- Bifacial modules are also expected to dominate the market

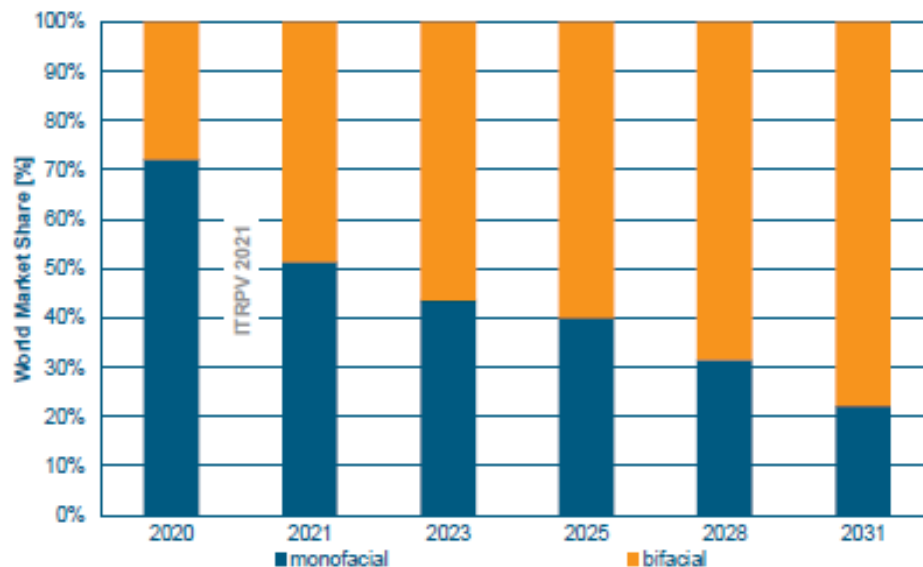


Source: Solar Photovoltaics: Power Source for the future, M. Green

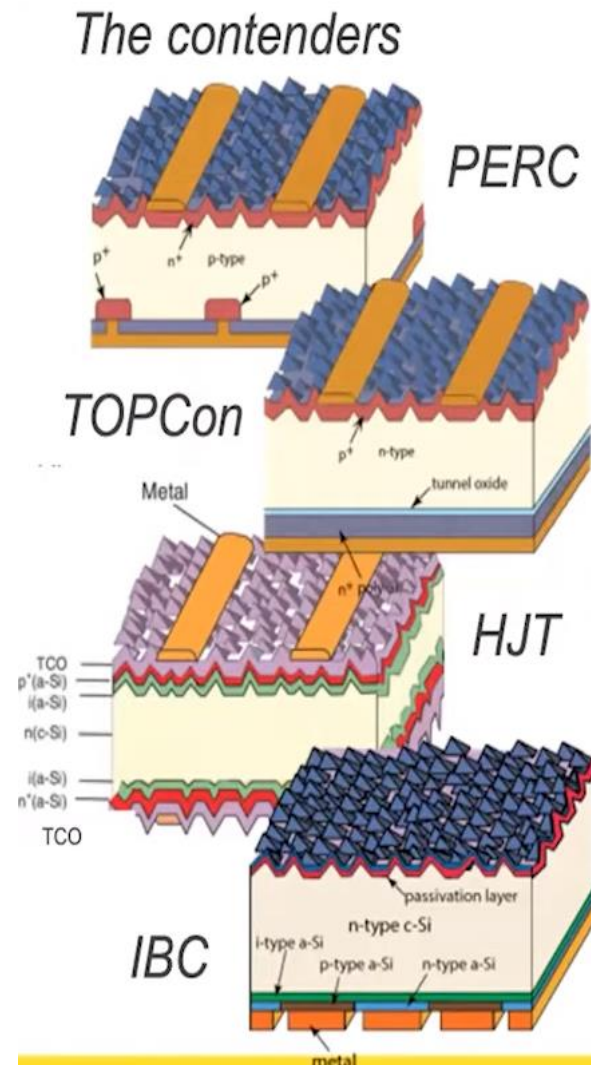
What's Next

ANTICIPATED DEVELOPMENTS

- In the near future there is competition between emerging technology currently being adopted by industry
- Bifacial modules are also expected to dominate the market



Source: ITRPV 2021

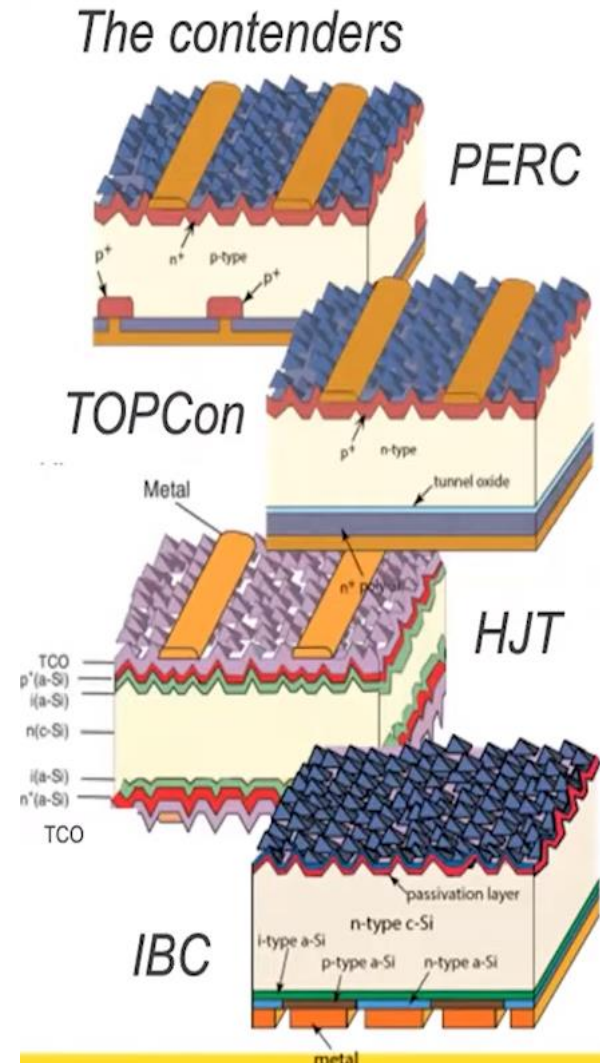
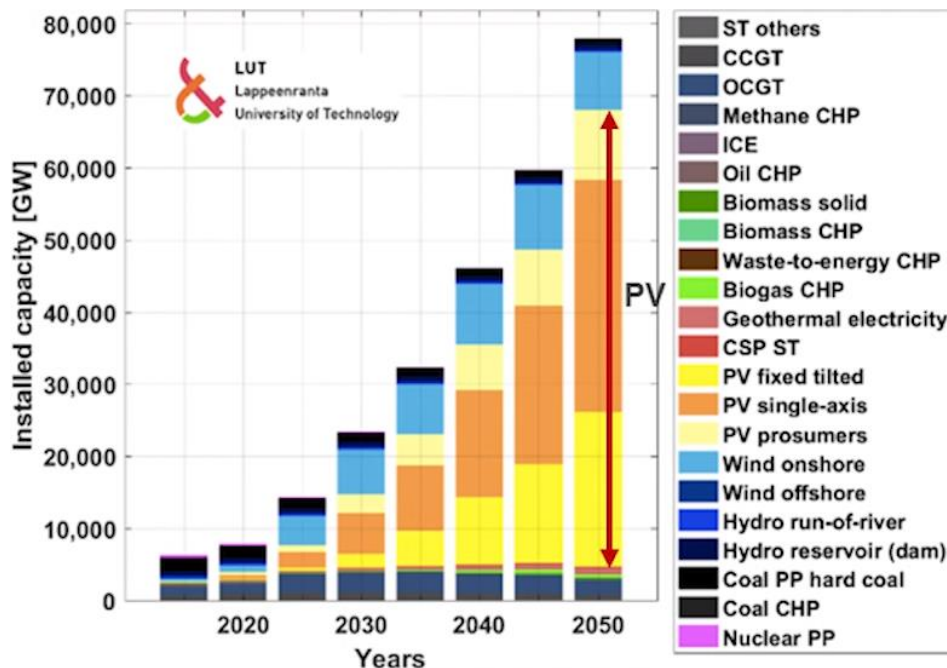


Source: Solar Photovoltaics: Power Source for the future, M. Green

What's Next

ANTICIPATED DEVELOPMENTS

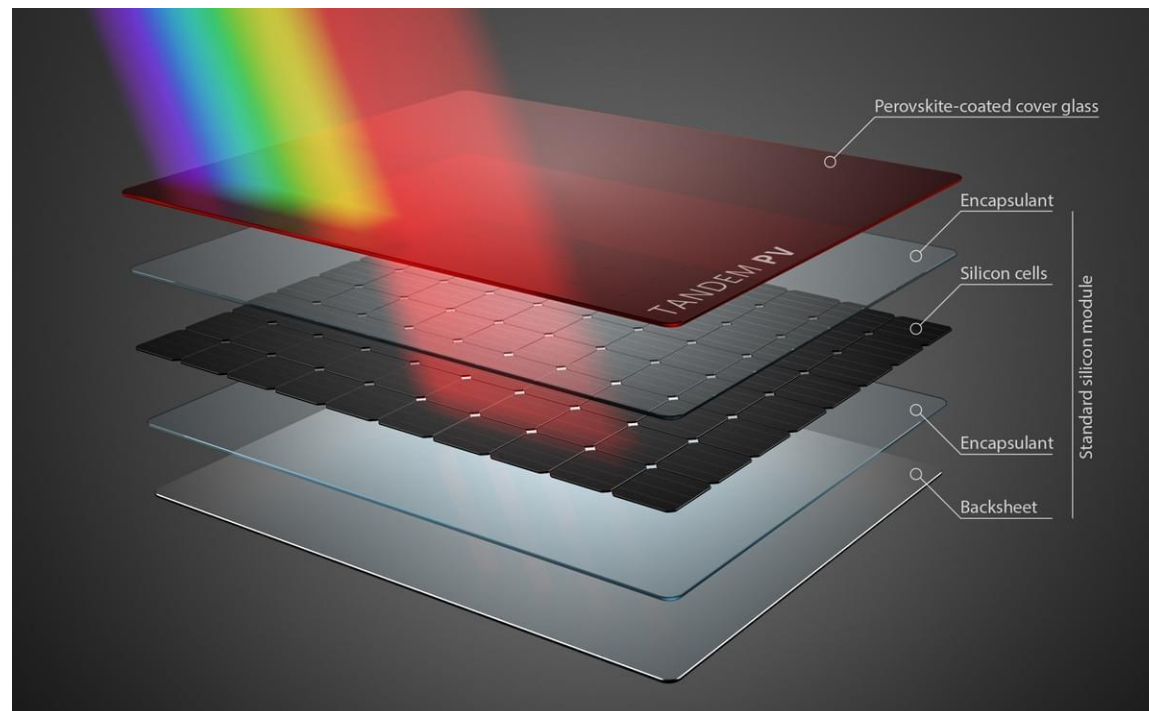
- In the near future there is competition between emerging technology currently being adopted by industry
- Bifacial modules are also expected to dominate the market



What's Next

ANTICIPATED DEVELOPMENTS

- Further down the line we will need to go beyond single-junction silicon cells
 - Silicon/perovskite tandem cells
 - All thin-film multi-junction cells

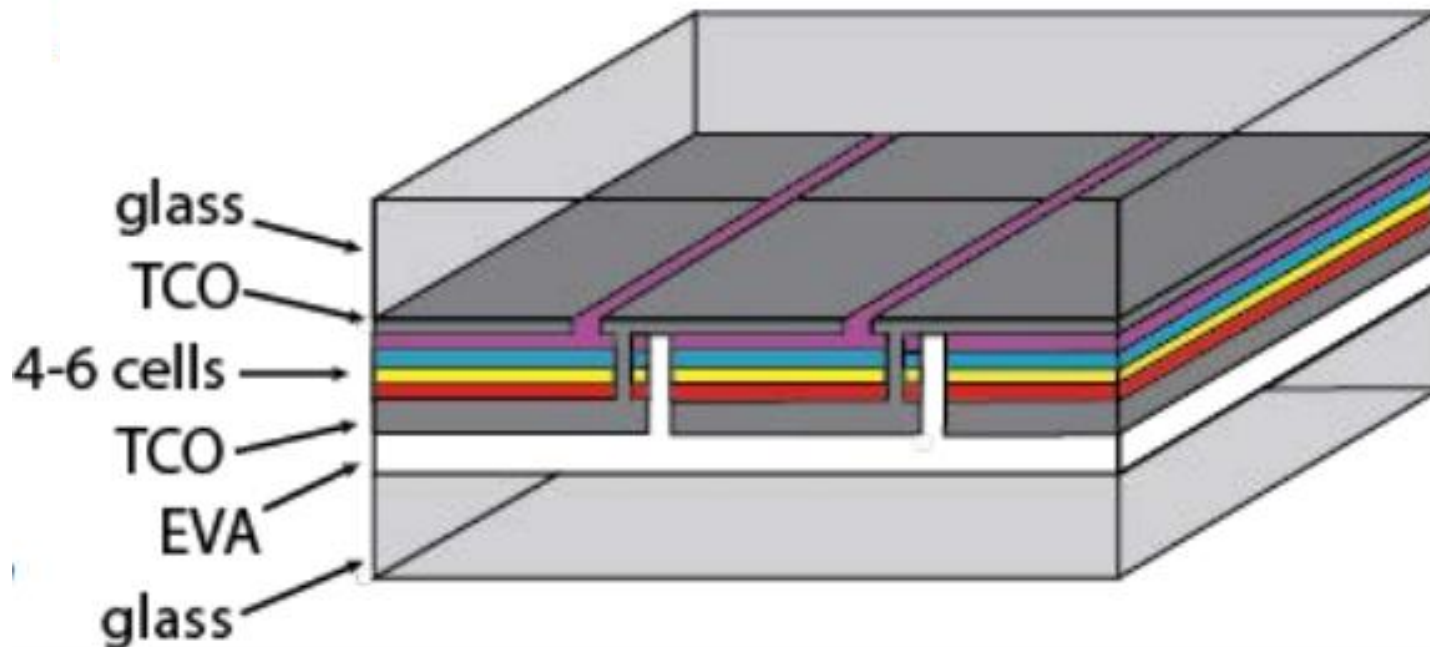


Source: TandemPV

What's Next

ANTICIPATED DEVELOPMENTS

- Further down the line we will need to go beyond single-junction silicon cells
 - Silicon/perovskite tandem cells
 - All thin-film multi-junction cells



Source: Solar Photovoltaics: Power Source for the future, M. Green



MACQUARIE
University

Thank you

Any Questions?

David.Payne@mq.edu.au

ARENA



Australian Government
Australian Renewable
Energy Agency



UNSW
SYDNEY